

### Abstract

A method for cutting a hollow extruded profile section into lengths in a press flow, wherein the extruded profile section is bent upon exit from the press either simultaneously with or directly after the forming extrusion process by a force acting thereon in a transversal manner in relation to the direction of the extruding press, and a force component acts as a traction of pressure force during the forming extrusion process on the cross-sectional area of the hollow-profile walls thus arising. The bent extruded profile section is cut in the press flow by the mechanical action of a saw, whereby force exerted on the extruded profile section during cutting is compensated by a supporting device arranged adjacent to the extruded profile section, so that deformation of the bent extruded profile section is prevented.